



Gola Channel Program

INSTALLATION GUIDE

TECHNICAL SPECIFICATIONS ARE SUBJECT TO CHANGE



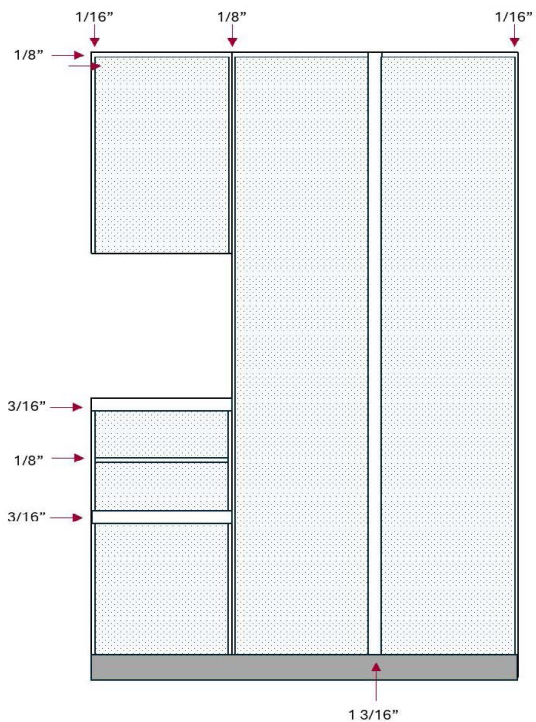
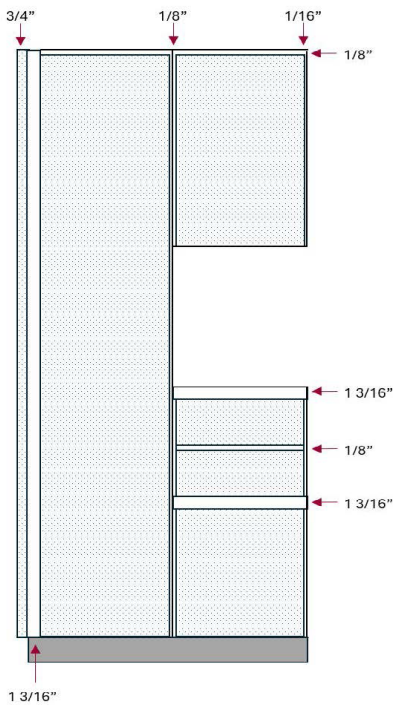
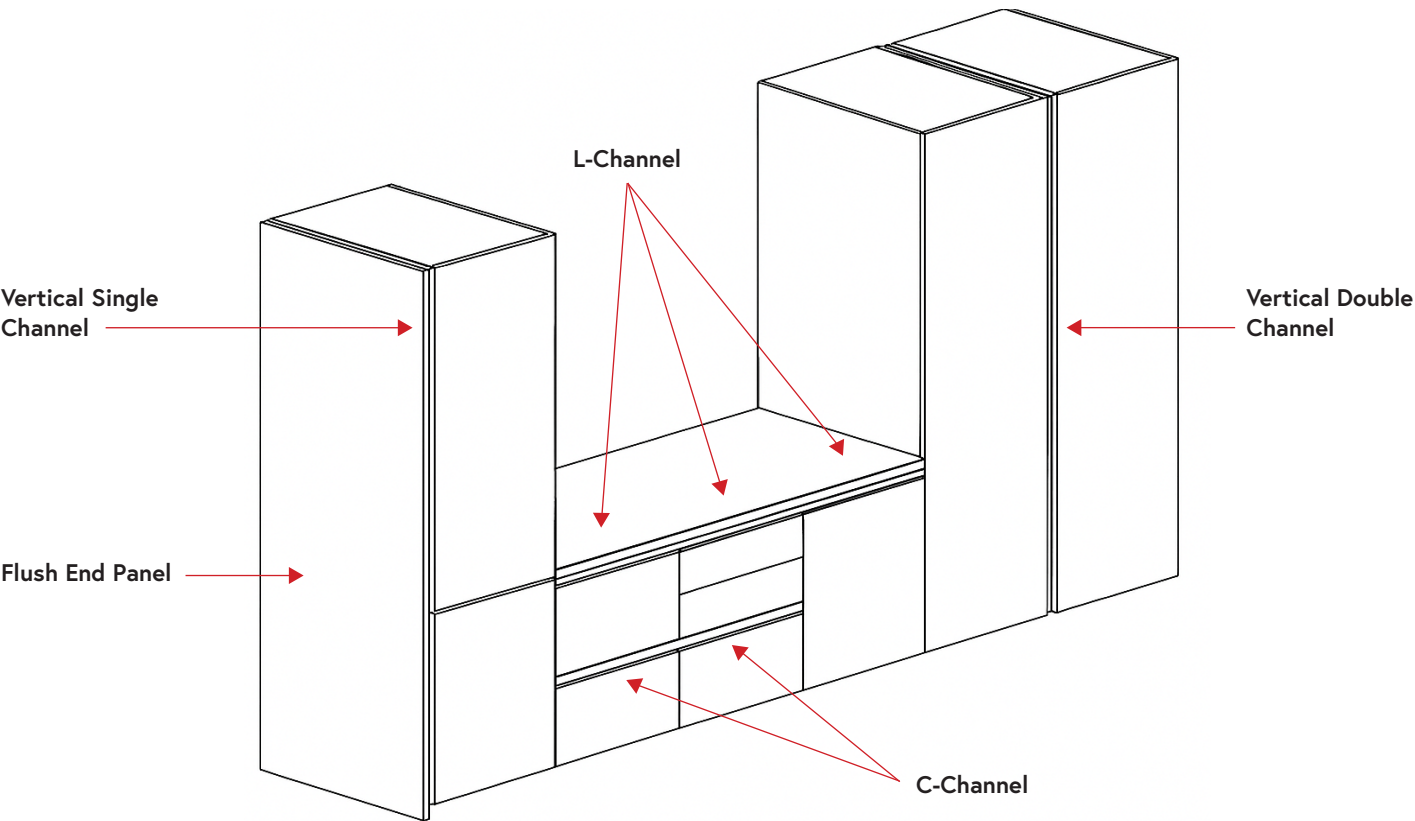
GOLA channels are unique in that they are installed in the cabinet frame not on the door - creating a discreet gap for opening drawers and doors from the top, bottom, or side. This integrated design eliminates the need for external handles, delivering a clean, high-end look.

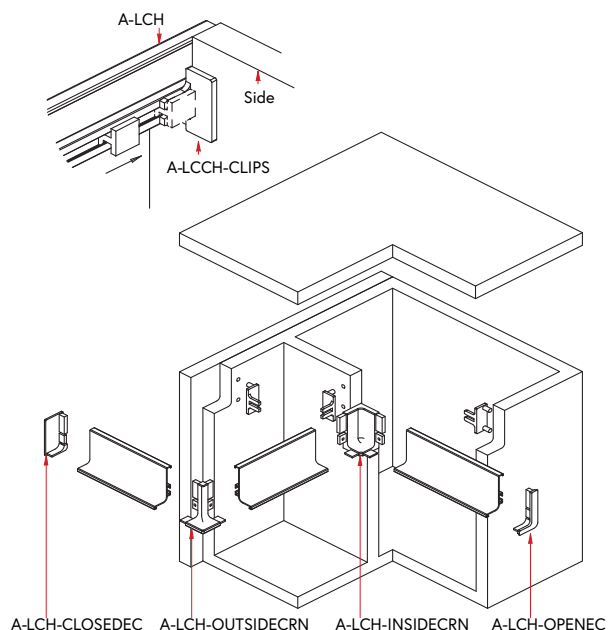
The GOLA system uses premium aluminum profiles that are lightweight, durable, and corrosion-resistant. With Primary Kitchen, our GOLA channel cabinets are specially engineered to accept a variety of configurations—horizontally on base, wall, and vanity cabinets, or vertically on tall cabinets—allowing for flexible and creative kitchen design. While sleek and functional, GOLA channels require careful planning and a clear understanding of the installation process to ensure proper fit and performance.

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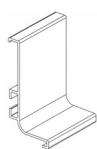
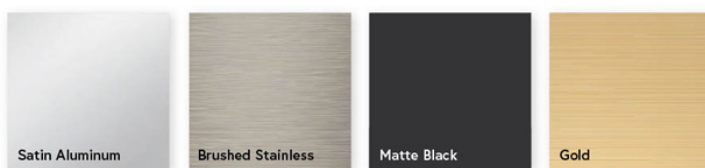
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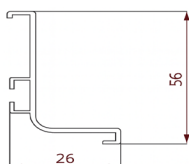


PROFILE DETAILS

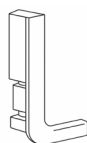
- Horizontal aluminum channel
- Base or Vanity cabinet application
- Installed under counter top
- Available in standard and cut-to-size lengths
- Purchased separately
- Finishes are: Brushed Stainless (BS), Matte Black (MB), Satin Aluminum (SA), and Gold (GLD)
- Simple installation with concealed assembly clips



A-LCH-162....
A-LCH-CTS....



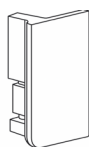
L-shaped horizontal aluminum channel



A-LCH-OPENEC....

height = 5.77cm
width = 1-9/64"
depth = 1.1cm

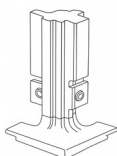
L-shaped open endcap (pair)



A-LCH-CLOSEDEC....

height = 5.6cm
width = 2.65cm
depth = 1cm

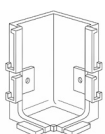
L-shaped closed endcap (pair)



A-LCH-OUTSIDECRN....

height = 5.6cm
width = 1-1/16"
depth = 2.7cm

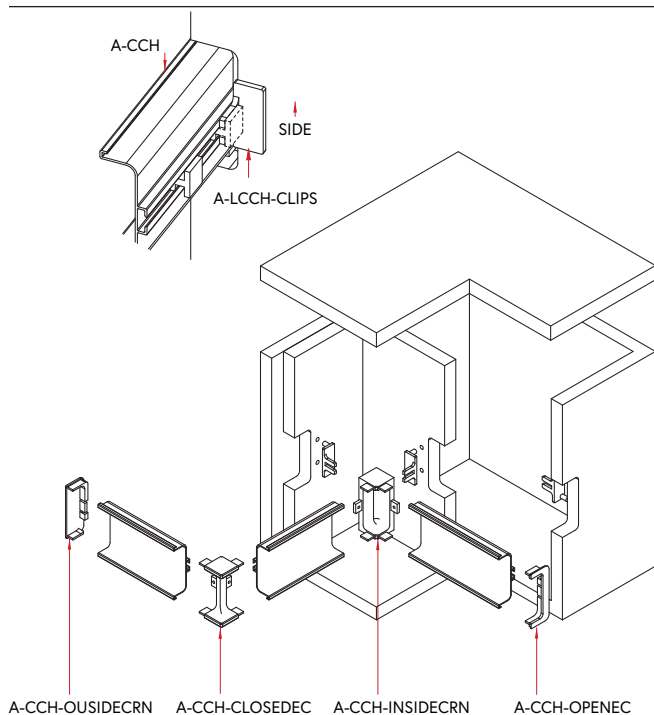
L-shaped external corner connector



A-LCH-INSIDECRN....

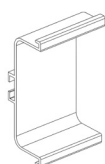
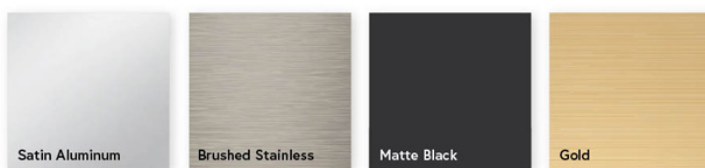
height = 5.6cm
width = 1-9/64"
depth = 2.9cm

L-shaped internal corner connector



PROFILE DETAILS

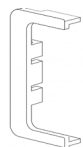
- Horizontal aluminum channel
- Base or Vanity cabinet application
- Installs between drawers or door/drawers
- Available in standard and cut-to-size lengths
- Purchased separately
- Finishes are: Brushed Stainless (BS), Matte Black (MB), Satin Aluminum (SA), and Gold (GLD)
- Simple installation with concealed assembly clips



A-CCH-162....
A-CCH-CTS....



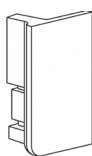
C-shaped horizontal aluminum channel



A-CCH-OPENEC....

height = 7.6cm
width = 1 9/64"
depth = 1.1cm

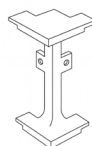
C-shaped open endcap



A-CCH-CLOSEDEC....

height = 7.3cm
width = 2.55cm
depth = 1cm

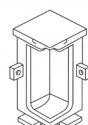
C-shaped closed endcap



A-CCH-OUTSIDE CRN....

height = 7.3cm
width = 1 1/16"
depth = 2.7cm

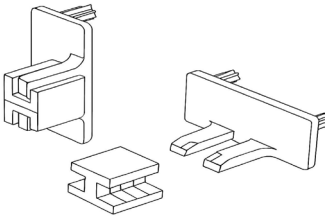
C-shaped external corner connector



A-CCH-INSIDE CRN....

height = 7.3cm
width = 1 9/64"
depth = 2.9cm

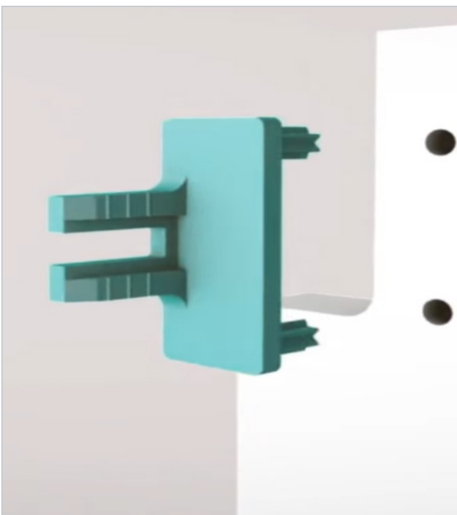
C-shaped internal corner connector



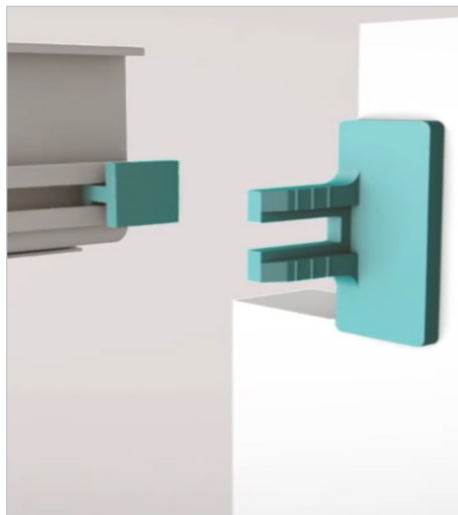
A-LCCH-CLIPS

Assembly Clips for L- and C-Channel
(bag of 20)

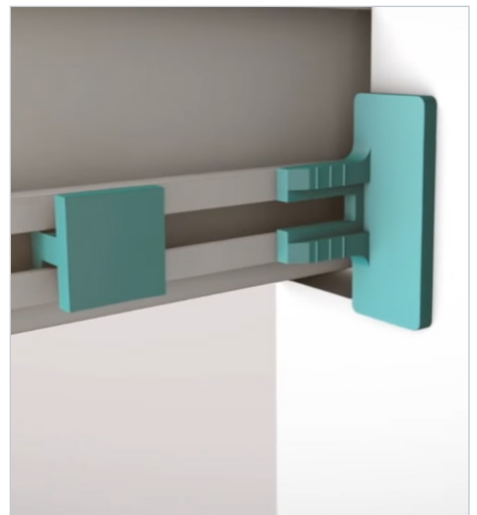
1 | Push assembly clip bracket into pre-drilled holes



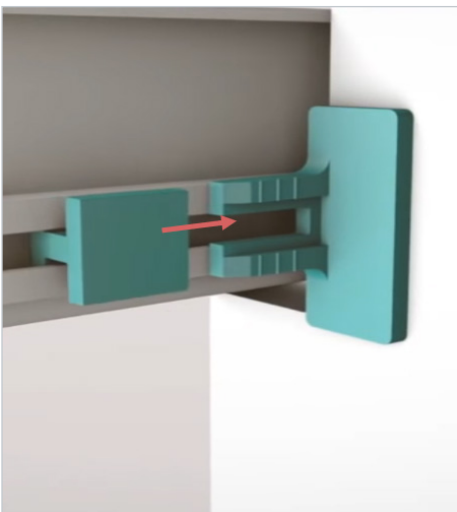
2 | Add assembly fixing clip to channel



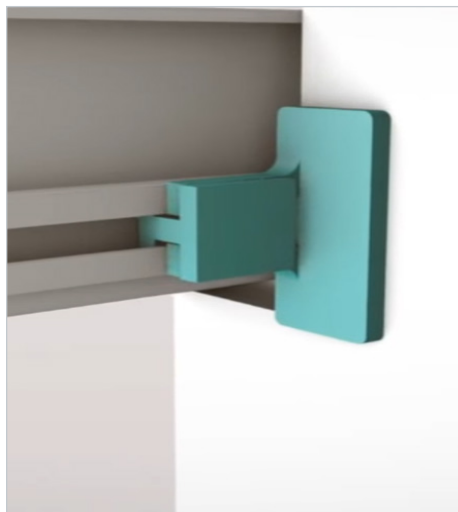
3 | Add L- and C- (if applicable) channel to cabinet



4 | Slide assembly fixing clip towards bracket



5 | Lock assembly fixing clip into bracket



6 | Repeat for each assembly bracket/clip along cabinet run



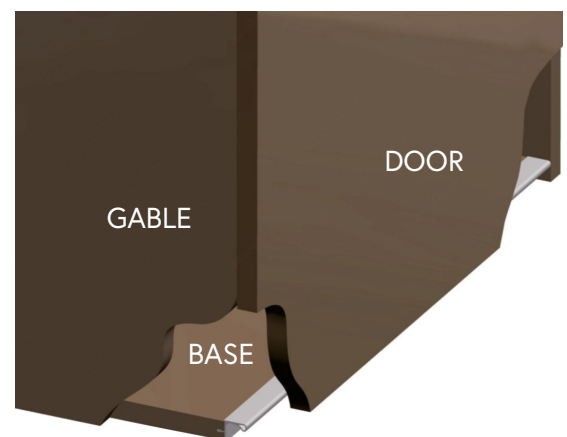
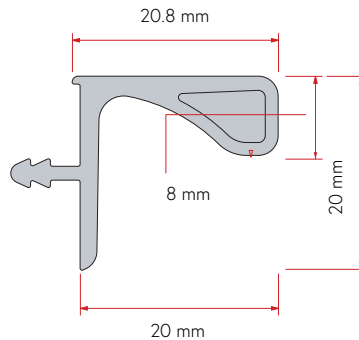
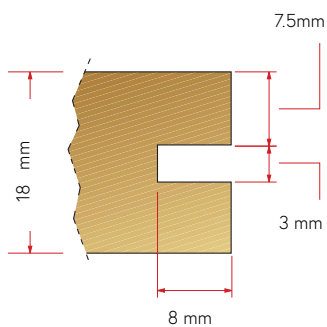


PROFILE DETAILS

- Horizontal aluminum channel
- Upper cabinet application
- Installed behind upper cabinet doors
- Available in standard and cut-to-size lengths
- Finishes are: Brushed Stainless (BS), Matte Black (MB), Satin Aluminum (SA), and Gold (GLD)
- Pre-installed in channel wall cabinets at the factory
- Pre-installed in channel wall cabinets at the factory



CABINET INSTALLATION



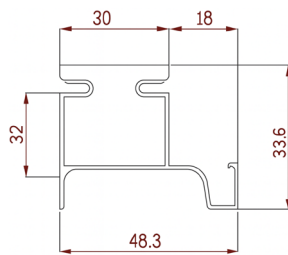
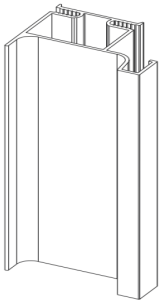


PROFILE DETAILS

- Vertical aluminum channel
- Tall Pantry or Linen cabinet application
- Available in standard and cut-to-size lengths
- Purchased separately
- Finishes are: Brushed Stainless (BS), Matte Black (MB), Satin Aluminum(SA), and Gold (GLD)
- Simple installation using #8 metal screws (not included)



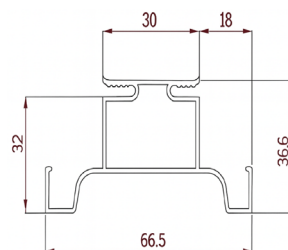
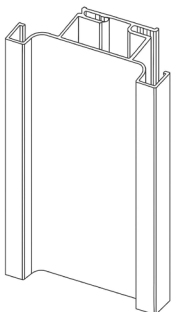
VERTICAL SINGLE



A-SGLVERTCH-....

Vertical Single Tall
Aluminum Channel

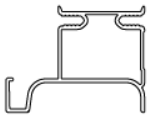
VERTICAL DOUBLE



A-DBLVERTCH-....

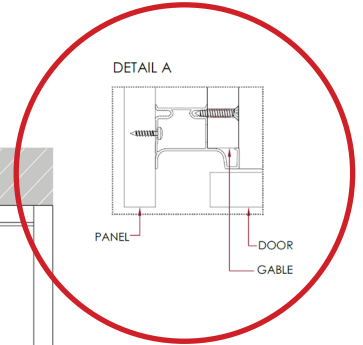
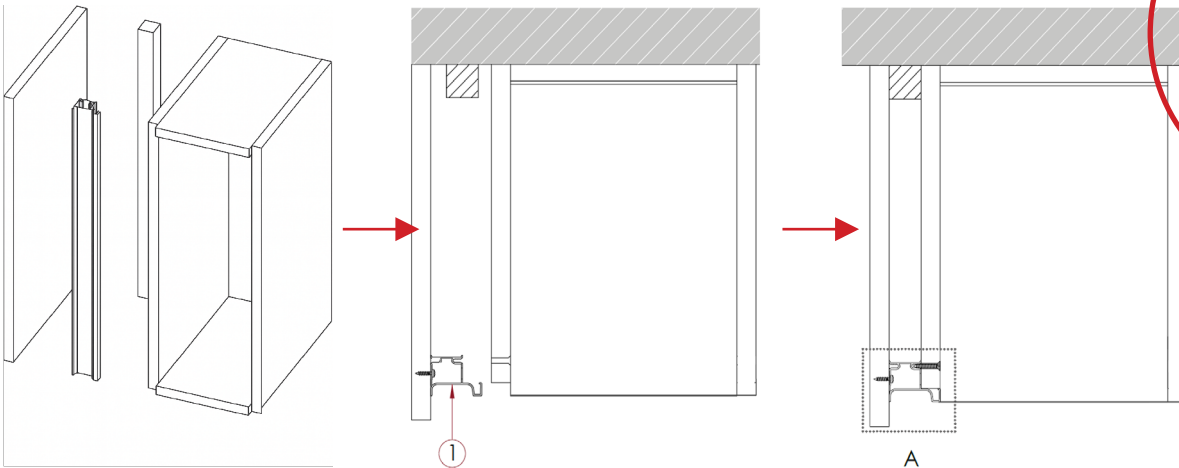
Vertical Double Tall
Aluminum Channel

1

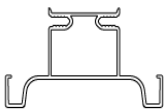


VERTICAL SINGLE CHANNEL (A-SGLVERTCH-....)

- Requires "Channel Tall End-Of-Run Panel" for installation (CHP....-FLATE).
- Required spacer is included with the Channel Tall End-Of-Run Panel.
- See detailed installation instructions on pages 10-11.

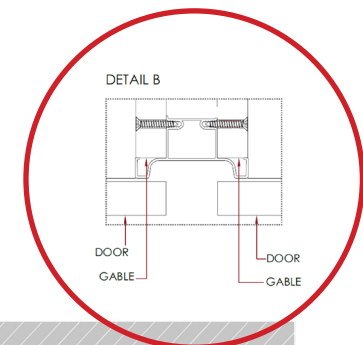
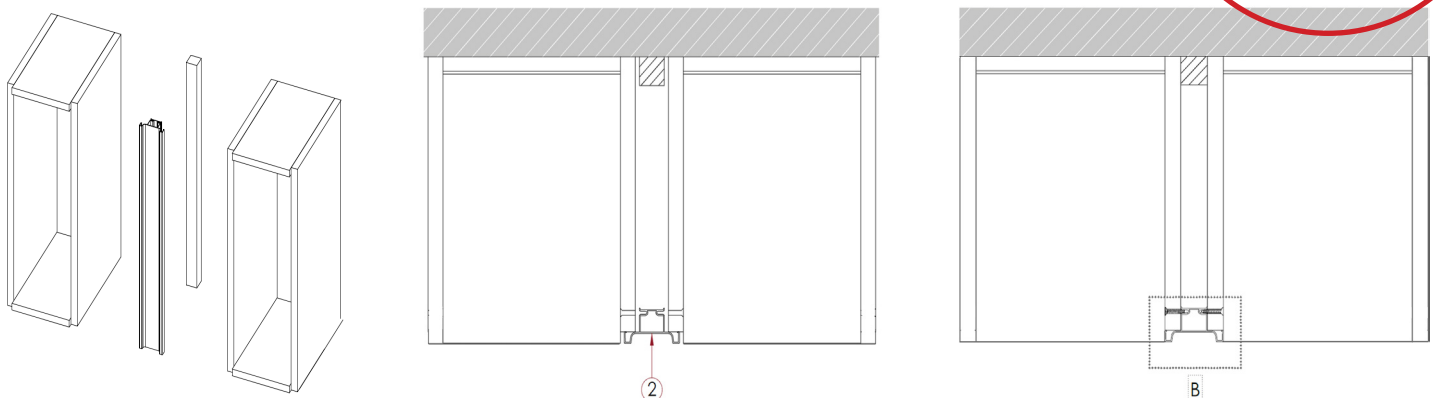


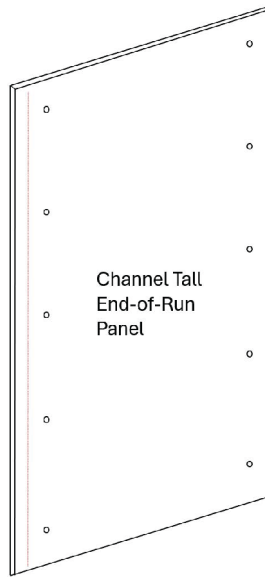
2



VERTICAL DOUBLE CHANNEL (A-DBLVERTCH-....)

- Set 2 tall cabinets side by side.
- Cut channel to size; ensure channel sits flush with faces.
- Pre-drill channel every 12-16".
- Screw through inside of each cabinet with #8, 1 1/4" screws (*Detail B*).
- Install required spacer in-between cabinets at back (*spacer included with Vertical Double Channel*).



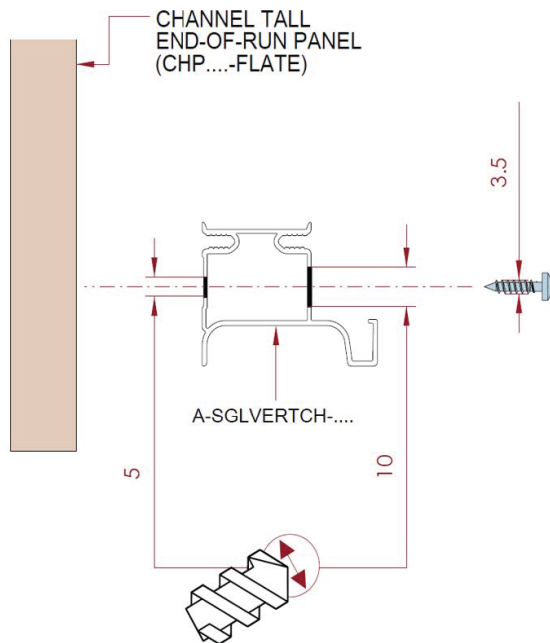


STEP 1 | PREP PANEL

- Place Channel Tall End-of-Run Panel face-down on a non-scratch surface, predrilled dowel holes facing up.
- Confirm left-hand or right-hand application.

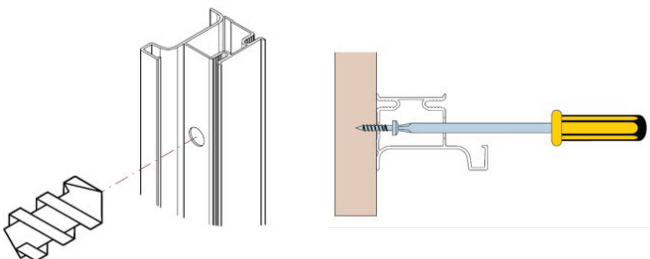
STEP 2 | MARK CHANNEL LINE

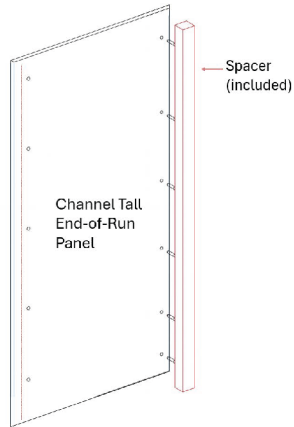
- Measure and mark a straight line 7/8" (0.875") from the face edge.
- Extend line full length with a square



STEP 3 | PREP PANEL

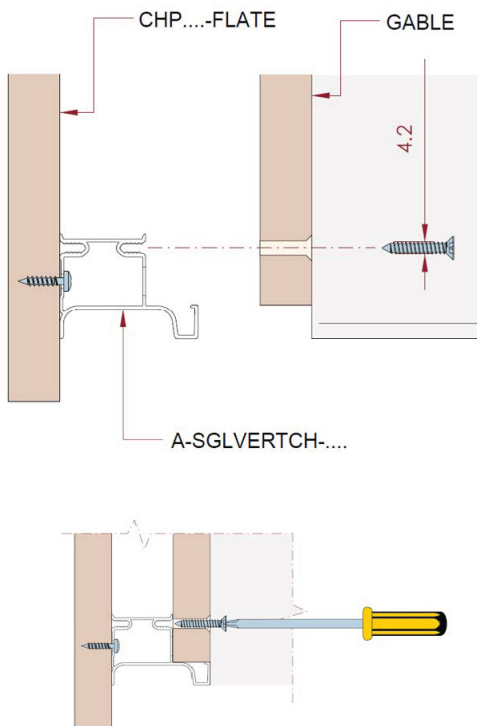
- Cut channel to panel height (if not pre-cut).
- Pre-drill channel per diagram at left (note: DO NOT use the same bit for both holes — drill the outside right hole with the standard bit, then switch to a smaller bit for the inside left hole.)
- Align extrusion with marked line.
- Secure with screws along full length of channel, spacing screws every 12-16".
- Check channel is flush and straight.





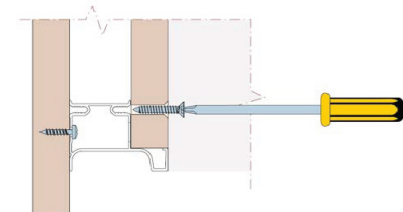
STEP 4 | ATTACH SPACER

- Insert supplied pre-drilled spacer into the dowel holes.
- Secure with dowels/screws.



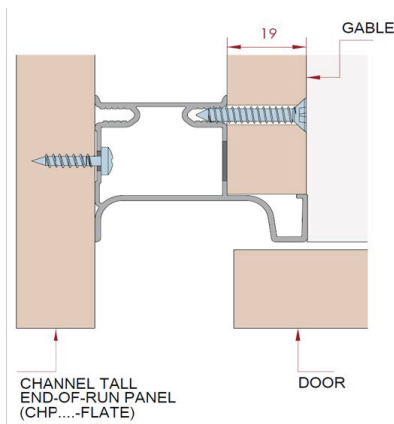
STEP 5 | POSITION AND SECURE PANEL

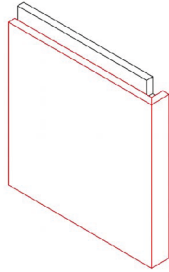
- Stand panel upright beside adjoining tall cabinet.
- Verify plumb and flush alignment with cabinet face.
- From inside cabinet, fasten through pre-drilled holes using #8, 1-1/4" pan head screws.



STEP 6 | FINAL CHECK

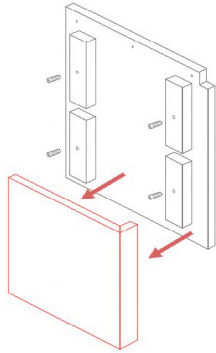
- Ensure tight joints and even reveals.
- Test channel clearance for doors/ drawers.
- Adjust as needed.





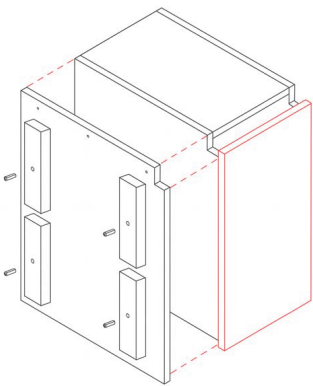
STEP 1 | INSPECT PANEL

- End panel will ship assembled.
- To be complete, there should be an inner and outside panel as part of the assembly.



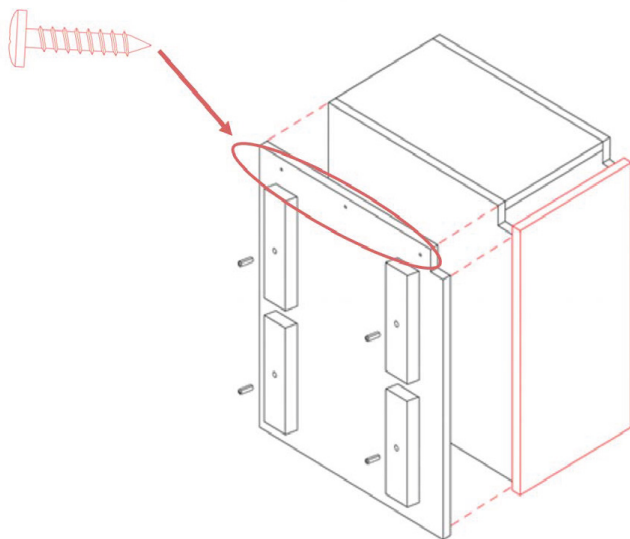
STEP 2 | DISASSEMBLE PANEL

- Remove the finished outer panel from dowels and spacers on the inside cabinet panel.
- Set the decorative outer panel aside carefully on a non-scratch surface.



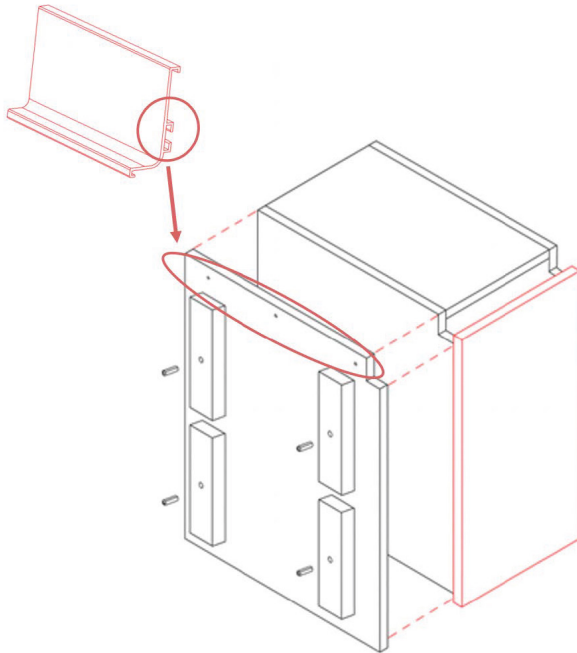
STEP 3 | MOUNT INSIDE PANEL

- Position inside cabinet panel on the outside of the adjoining cabinet.
- Ensure L-cutout and C-cutout (if applicable) are flush for accurate channel placement.
- Note: inside panel edge should sit proud of the cabinet face to create the correct reveal.



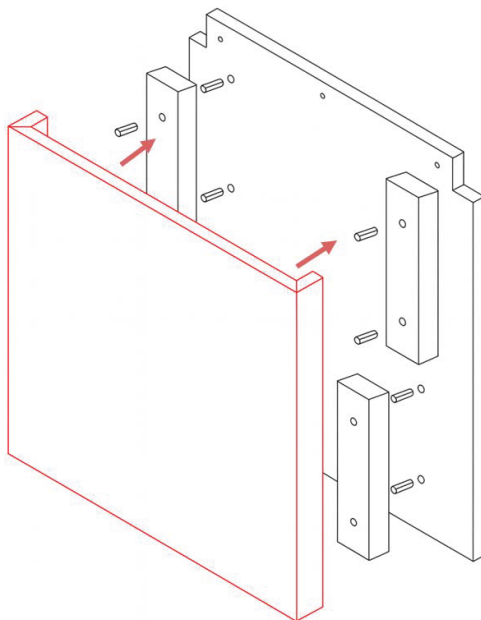
STEP 4 | INSTALL PAN HEAD SCREWS

- Use pre-drilled marks for #8, 5/8" pan head screws.
- Drive screws in, leaving ~1/16" gap for the L- or C-Channel extrusion to slide over.



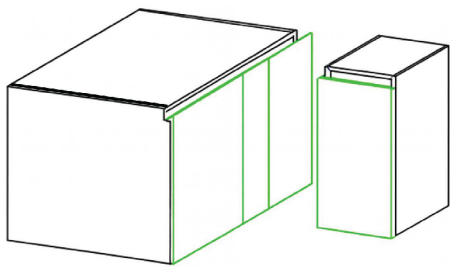
STEP 5 | INSTALL CHANNEL

- Locate the groove on the back of the L-and C-Channel (if applicable).
- Decide corner connection method: miter cut or outside corner accessory (A-LCH-OUTSIDE CRN-...).
- Cut channel to length using a fine-tooth saw or aluminum cutting tool.
- Install channel by sliding it over the protruding pan head screw heads until fully seated.
- **IMPORTANT:** *If channel feels loose, snug screws slightly; don't over-tighten.*



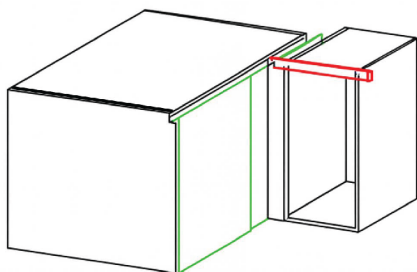
STEP 6 | REASSEMBLE FINISHED PANEL

- Place the finished outer panel back onto the inside panel spacers with supplied dowels.
- Add a small dab of wood glue into dowel holes for a secure fit.
- Tap gently with a rubber mallet if needed for full seating.



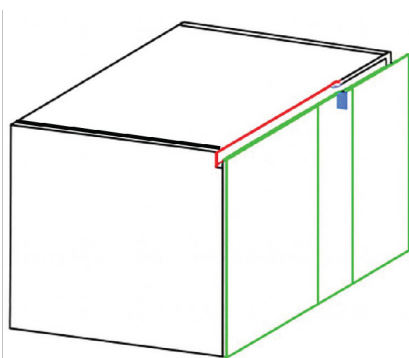
STEP 1 | INSTALL ADJACENT CABINETS

- Position and secure the blind cabinet, adjoining cabinet, and filler panel in their final locations.



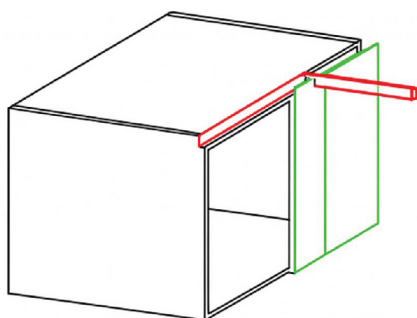
STEP 2 | ALIGN THE L-CHANNEL

- Place a length of aluminum L-Channel on the face of the adjoining cabinet.
- Slide it over until it meets the finished blind panel and mark the cutout location.
- Approximate cutout size: 25mm high x 27mm wide.



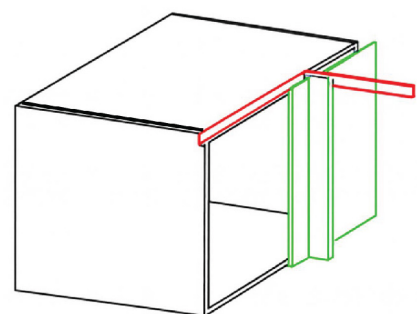
STEP 3 | CUT AND PREP BLIND PANEL

- Cut the opening in the 8" finished blind panel at the marked location.
- At this stage, mark for either a miter joint or installation of the inside-corner aluminum bracket (A-LCH-INSIDECRN...).



STEP 4 | INSTALL L-CHANNEL

- Measure and cut the L-Channel.
- Install both pieces of L-Channel to confirm fit and alignment.



STEP 5 | FINALIZE AND CONCEAL

- Once the cabinets and L-Channels are secured, install the applied overlay filler.
- NOTE: this filler conceals any raw cutout edges in the blind panel, ensuring a clean, professional finish.